# VALORIZATION OF AGRI-FOOD WASTES & BY-PRODUCTS: CONTRIBUTIONS OF ERA-CHAIR IN VALORTECH [Food (By-) Products Valorisation Technologies]

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International Scientific Conference Circular bioeconomy a shift towards sustainable food production

13-14 October 2022 | hybrid event | Tartu, Estonia

## Key themes of the research town:

>Circular economy (Circular bioeconomy)

- ≻Green deal
- ➤Green revolution
- ➤Sustainable food production
- Climate-neutral economy
- ➤Valorization technologies
- ➤ Digitalisation
- ➢ Green university initiative



### Sustainable waste/by-products management strategies:

- Minimise the natural resources consumed;
- Adopt appropriate food processing technologies;
- Minimize wastes/by-products generated;
- RRRR (reduce, reuse, recycle, recover) + concepts of circular bioeconomy.
- Why? Mainly for environmental concerns (landfills, burning, and composting are common)
- Unsustainable disposal: High costs incurred





The SDGs were set up in 2015 by the United Nations General Assembly and are intended to be achieved by 2030 POLITICS

CORONAVIRUS

CULTURE SPORTS

SPORTS

CULTURE

# Nearly €164 million worth of food discarded every year in Estonia

NEWS

ERR 30.05.2021 09:12

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ECONOMY

Groceries Source: Kairit Leibold/ERR

A survey commissioned by the Ministry of the Environment reveals that around 84,000 tons of food worth around €164 million is discarded in Estonia every year.

# Food Bank: Most of the surplus food in Estonia goes to waste



A Toidupank van. Source: ERR

September 29, the first International Day of Awareness of Food Loss and Waste, will be celebrated by a video conference where the Estonian Food Bank (Toidupank), the Ministry of Social Affairs and many



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# Research: Estonian food waste amounts to 84 000 tonnes of foodstuffs per year



### In Estonia:

- According to a study made by the Ministry of the Environment: Estonians throw away 63 million Euros worth of food every year, and a third of this would still be usable.
- Food waste: in households (42%), food processing industry (39%), catering services (14%) and retail services (5%).
- (<u>https://vm.ee/en/newsletter/estonia-combat-food-waste</u>)





### **ABOUT ERA-CHAIR in VALORTECH**





The ERA (European Research Area) Chair, funded by the EU Horizon 2020 program, was launched in 2018:

Aim: To create a new chair focusing on the application of advanced technologies for minimum waste generation & maximum utilisation of by-products (valorisation) for value addition.



The broader vision related to the creation of the ERA Chair in VALORTECH: This Chair will develop into

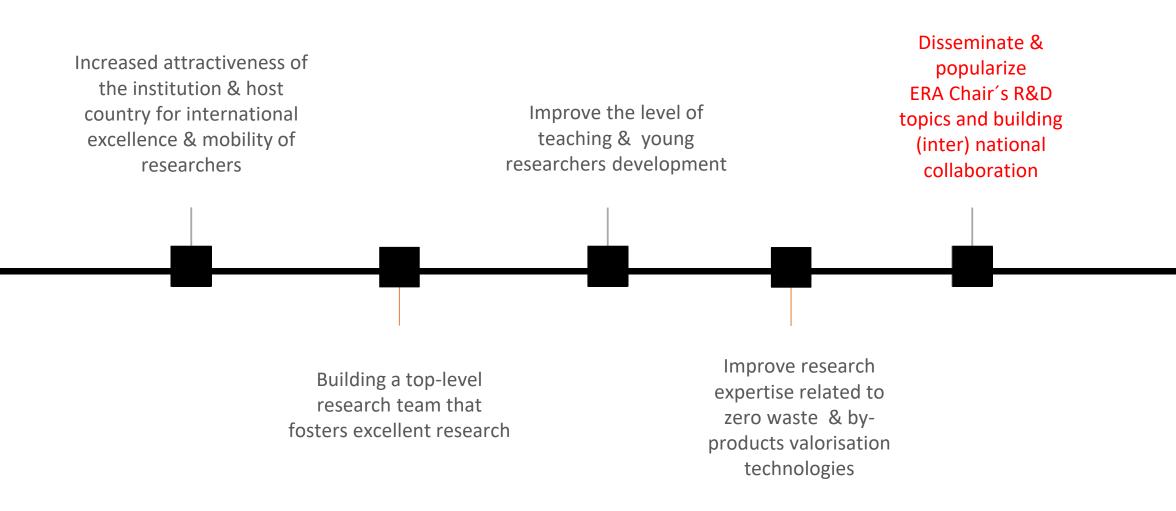
a leading centre of research excellence & as a strong partner for local industries offering practical

values to increase efficiency, reduce waste and explore new business opportunities.

### **EXPECTED IMPACTS**







# Contribution of ERA-Chair in VALORTECH to the academia, research & industry

- Specialty teaching module is offered for Masters students:
   Subject code VL.1331 Valorisation of Agri-food By-products:
- - Both Estonian & Erasmus students are taking the course.
- During the last 2 academic years, >15 Master's and 8 PhD students have taken the courses of the revised curricula; in total they have obtained 321 ECTS credit points from the changed or new subjects (MSc students 253 ECTS and PhD students 68 ECTS).



### R & D activities:

• Publications (Jan. 2019 to October 2022):

 Journal articles: 22 (+ 06 submitted)-Impact factored journals
 Book chapters: 12 (+ 04 Submitted)
 Popular articles/news: 05
 Conference papers: 22
 Invited keynotes: 12



# Training activities & reaching out to public:

- (i) International lecture sessions with the sub-theme focusing on 'Biomass Valorization and Bioprocessing Technologies' & 'Green extraction technologies' were introduced
- (ii) A series of Webinars related to 'Food Wastes and by-products valorization' have been introduced
- (iii) Summer Schools have been successfully completed: "Valorization of Food Industry Wastes and By-products", held in hybrid mode
- (iv) More seminars, webinars, summer/winter schools to be conducted by end of 2022 and early 2023





### Industry: Collaboration efforts:

- (i) <u>Innovation cluster MTÜ Liivimaa Lihaveis</u> in cooperation with the cluster our researcher is carrying out product development tests for the production of meat products enriched with plant additives.
- (ii) <u>Scanola Baltic AS, Baltimere Invest AS</u> Ensuring the supply of by-products from oil & protein concentrate production, used for Valortech PhD students (research experiments).
- (iii) Valortech researchers are working in cooperation with the <u>representative of Estonian Chamber of Agriculture and</u> <u>Commerce</u>
- (iv) Estonia's well-established food company <u>Estonian Bread</u> <u>Industry (Eesti Leivatööstus AS) in Tartu</u>
- (v) <u>Murimäe winery</u>: Understanding the Nordic viticulture system and various agronomic practices involved in the sustainable production of wine
- (vi) <u>'Anu Ait OÜ</u>: opportunities for collaboration, solutions for livestock feed production in the local market







### Valorization of Food Industrial Wastes & By-products

### Fruits & Vegetable processing industry:

Bioactive compounds, flavoring compounds, natural food colorants, Compost, Biogas, etc. Dairy industry: Colostrum (Ig are more: high in nutrients), Whey Fish industry: Fish wastes (Gelatin, oils, fertilizer) Poultry Wastes: Feather, skin, egg shell, excreta (Fertilizer, bio-fuel, bioplastic) Meat Industry: Bones, skin, etc Underutilized produce: Wild fruits, vegetables, legumes Opportunities: Food, Cosmetics & Pharmaceutical industries

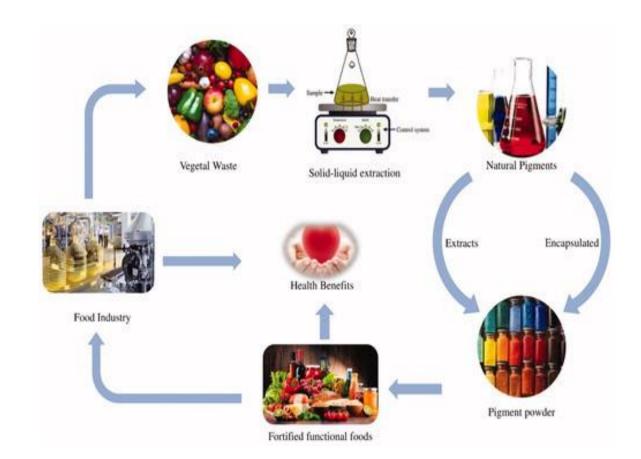
Zero wastes, Taste the Waste, Waste to Wealth concepts & Technological innovations....



### Applications: Food, Cosmetics & Pharmaceutical industries:

High value-added components:

- Functional foodsSupplements (dietary fiber)
- Nutraceutical products
- Food preservatives(Antioxidant compounds)
- Natural colorants (Pigments)
- Livestock feed
- Bioplastics
- Plant Ev's in the medical field



### Raw materials (wastes & by-products) investigated:

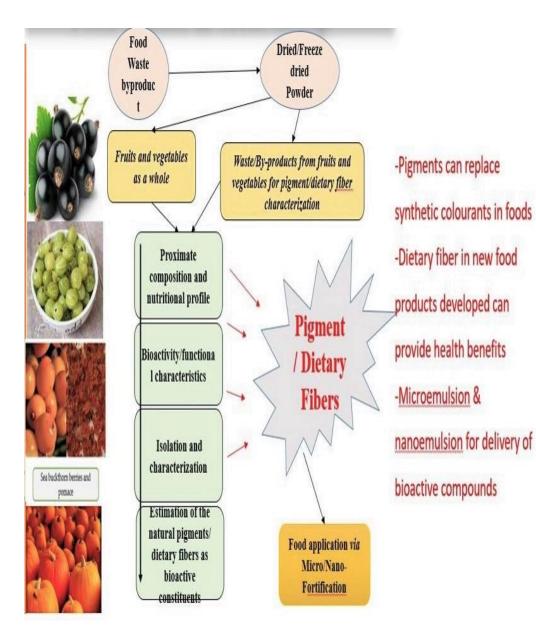












**Review Articles** 

Valorization of fruits and vegetable wastes and by-products to produce natural pigments Minaxi Sharma <sup>®</sup>, Zeba Usmani <sup>®</sup>, Vijai Kumar Gupta <sup>®</sup> & Rajeev Bhat <sup>®</sup> <sup>®</sup> Pages 535-563 | Received 05 Jan 2021, Accepted 05 Jan 2021, Published online: 26 Feb 2021 Compload citation <sup>®</sup> https://doi.org/10.1080/07388551.2021.1873240

#### Open Access Article

Extraction of Carotenoids from Pumpkin Peel and Pulp: Comparison between Innovative Green Extraction Technologies (Ultrasonic and Microwave-Assisted Extractions Using Corn Oil)

by 😵 Minaxi Sharma \* 🖾 🙆 and 🤳 Rajeev Bhat 🖾 😳

#### Open Access Article

Valorisation of Sea Buckthorn Pomace by Optimization of Ultrasonic-Assisted Extraction of Soluble Dietary Fibre Using Response Surface Methodology

by 😤 Shehzad Hussain \* 🖂 🧕 🧟 Minaxi Sharma 🖂 🗐 and 📣 Rajeev Bhat 🖂 🎯

ERA-Chair for Food (By-) Product Valorisation Technologies (VALORTECH), Estonian University of Life Sciences, Fr.R. Kreutzwaldi 56/5, 51006 Tartu, Estonia

Author to whom correspondence should be addressed.

### Winery wastes:

- Effect of cultivation & growth factors on phytoconstituents
- Optimizing extraction techniques for recovery of targeted bioactive compounds
- Chemometric assessment, polyphenolic content and antioxidant activity of bioactive compounds
- Flavonols (quercetin), Stilbenoids
   (ε-viniferin)

# Recommendations for sustainable food production







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Recovery of Polyphenols from Vineyard Pruning Wastes—Shoots and Cane of Hybrid Grapevine (Vitis sp.) Cultivars

Reelika Rätsep <sup>1,2,\*</sup>, Kadri Karp <sup>3</sup>, Mariana Maante-Kuljus <sup>3</sup>, Alar Aluvee <sup>2</sup>, Hedi Kaldmäe <sup>2</sup> and Rajeev Bhat <sup>1</sup>

#### Open Access Article

#### Polyphenols and Resveratrol from Discarded Leaf Biomass of Grapevine (*Vitis* sp.): Effect of Cultivar and Viticultural Practices in Estonia

by 🙁 Reelika Rätsep <sup>1,2,\*</sup> 🖾 💿, 😤 Kadri Karp <sup>3</sup> 🖂, 😤 Mariana Maante-Kuljus <sup>3</sup> 🖂, 😤 Alar Aluvee <sup>2</sup> 🖾 and 🍓 Rajeev Bhat <sup>1</sup> 🖾 💿

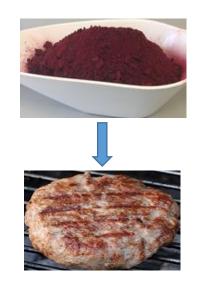
### Valorisation of different genotypes (17 cultivars) of rowan berries for functional food ingredients



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- The addition of rowanberry pomace extracts & defatted pomace to meat products would give extra value to these products in terms of their shelf-life & additional fibre content.
- The lipophilic components obtained from SC-CO2 fractionation of rowanberry pomace can be used as nutraceuticals due to their high content of beta-carotene and PUFAs
- Rowanberry pomace could
   replace artificial preservatives
   (meat preservatives)



#### Open Access Article

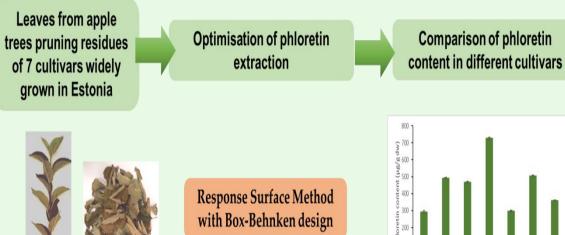
Antioxidants Characterization of the Fruit, Juice, and Pomace of Sweet Rowanberry (*Sorbus aucuparia* L.) Cultivated in Estonia

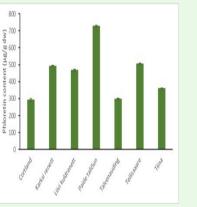
by 😵 Viive Sarv <sup>1,2,\*</sup> ⊠, 🧟 <u>Petras Rimantas Venskutonis</u> <sup>1,3</sup> ⊠ 🤨, 😵 Reelika Rätsep <sup>1,2</sup> ⊠ 🧐, 😵 Alar Aluvee <sup>1</sup> ⊠, 😵 Rita Kazernavičiūtė <sup>3</sup> ⊠ and 🍓 Rajeev Bhat <sup>2</sup> ⊠ 🎯

#### Open Access Review

The Sorbus spp.—Underutilised Plants for Foods and Nutraceuticals: Review on Polyphenolic Phytochemicals and Antioxidant Potential

### Valorization of apple by-products

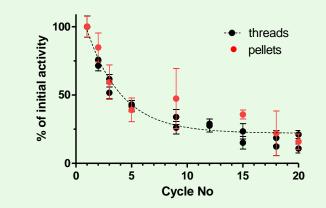




#### Immobilization of pectinase and cellulase on nylon carriers for multiple enzyme use







Potential application as a bioactive additive in food





#### Open Access Feature Paper Article

Optimization of Ultrasound-Assisted Extraction of Phloretin and Other Phenolic Compounds from Apple Tree Leaves (Malus domestica Borkh.) and Comparison of Different Cultivars from Estonia

by 🐧 Sana Ben-Othman <sup>1,\*</sup> 🖾 🧕 🙁 Hedi Kaldmäe <sup>2</sup> 🖂 😫 Reelika Rätsep <sup>1,2</sup> 🖾 🧶 Uko Bleive <sup>2</sup> 🖾 Alar Aluvee 2 🖾 and 🙁 Toonika Rinken 1.\* 🖾

#### Immobilized enzymes can increase the efficiency of berries juice production

#### Open Access Article

#### Immobilization of Pectinolytic Enzymes on Nylon 6/6 Carriers

- by 🜒 Sana Ben-Othman 1.\* 🖾 😳 and 👰 Toonika Rinken 1.2.\* 🖾
- ERA Chair for Food (By-) Products Valorisation Technologies Valortech, Estonian University of Life Sciences, Kreutzwaldi 56/5, 51006 Tartu, Estonia
- <sup>2</sup> Institute of Chemistry, Faculty of Science and Technology, University of Tartu, Ravila 14a, 50411 Tartu, Estonia
- Authors to whom correspondence should be addressed

### Bioplastics production from oil industry & fish industry wastes/by-products:

- Improve mechanical properties (thickness, tensile strength, elongation at break), gas permeability, water vapour permeability, moisture and water barrier properties
- Biodegradability in compost, soil and aquatic environment)
- Gelatin-based edible coating and films with rhubarb extract for preserving the quality of food products



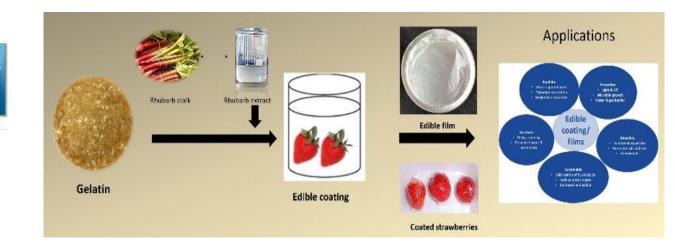
Rapeseed husk







**Fish wastes** 



### **Possibility to replace petroleum based plastics**



Sustainable Chemistry and Pharmacy Volume 18, December 2020, 100326

Valorization of food processing wastes and byproducts for bioplastic production

Katrin Jõgi 🎗 🖾, Rajeev Bhat 🞗 🖾

### **Development of livestock feed:**

### Hempseed hull & sea buckthorn pomace

- Composition, amino acids, minerals, fatty acids, antioxidant compounds, *in vitro* digestibility, *in vitro* gas production (in cooperation with SLU)
- Feed analyses & marketing

#### Major outcome:

Sustainable production of livestock feed that is expected to tackle environmental pollution & feed shortage in the future

Agronomy Research 18(S3), 1760–1795, 2020 https://doi.org/10.15159/AR.20.086

Review article: Current research trends in fruit and vegetables wastes and by-products management-Scope and opportunities in the Estonian context

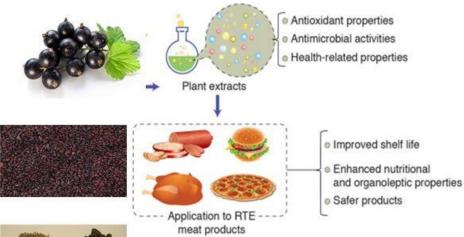
D. Malenica<sup>\*</sup> and R. Bhat

Estonian University of Life Sciences, Insitute of Veterinary Medicine and Animal Siences, Kreutzwaldi 56/5, EE51006, Tartu, Estonia

### Low cost, nutritious livestock feed can be developed



Development and application of vegetable origin additives for improving safety and health benefits of meat products





Outcome: Results obtained can help to improve safety & quality of meat products and mitigating health hazards of processed & red meat (carcinogenicity).

Open Access Article

Application of Raw and Defatted by Supercritical CO<sub>2</sub> Hemp Seed Press-Cake and Sweet Grass Antioxidant Extract in Pork Burger Patties

by 😵 Kristi Kerner <sup>1,2,3</sup> 🖂 🤨 😵 Ivi Jõudu <sup>1,3</sup> 🖾 😳 😵 Alo Tänavots <sup>1,4,\*</sup> 🖾 😳 and 😵 Petras Rimantas Venskutonis <sup>2,\*</sup> 🖂 💿

#### Oat $\beta$ -glucan valorization

Investigate the effect of adding  $\beta$ -glucan and probiotics bacteria (e.g. *L. acidophilus, L. casei* sp.) on producing low-fat yoghurt.



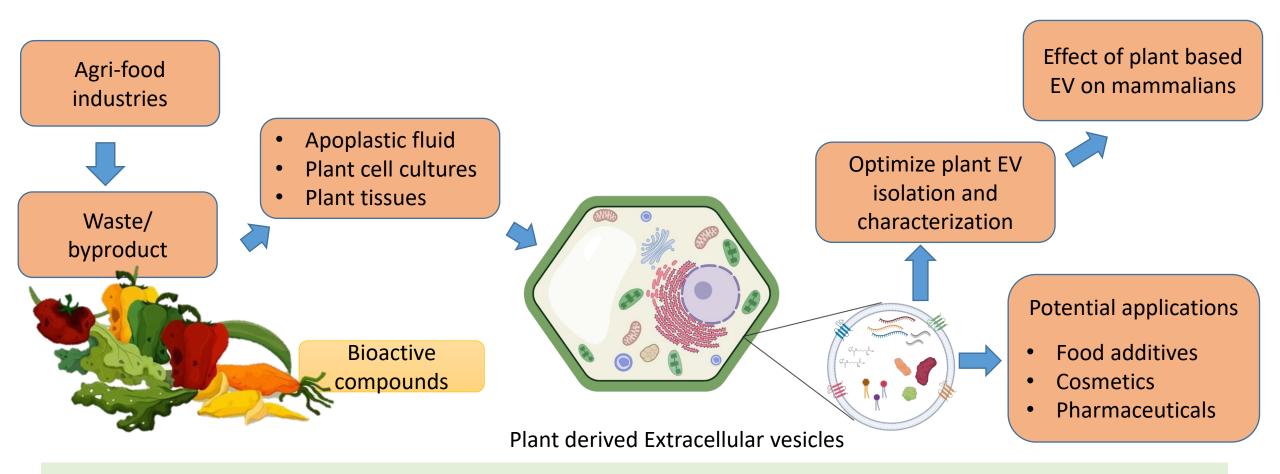
**Outcome**: The production of low-fat yoghurt containing prebiotic dietary fiber (β-Glucan) & probiotic starter will improve its functional quality & shelf life with promoting its consumer acceptance.

Agronomy Research 18(S3), 1689–1699, 2020 https://doi.org/10.15159/AR.20.024

Enrichment of the low-fat yoghurt with oat β-glucan and EPS-producing *Bifidobacterium bifidum* improves its quality

M. Ibrahim<sup>1,2,\*</sup>, N. Barakova<sup>1</sup> and I. Jõudu<sup>2,3</sup>

### **Purification and characterization of Extracellular vesicles:**



**Hypothesis** : Fruit and vegetable wastes have functional EVs capable of affecting mammalian tissue & cell function.

### Valorization of Agri-Food Wastes and By-Products: Recent Trends, Innovations and Sustainability Challenges

### Editor: Rajeev Bhat

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  ISBN: 9780128240441
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  - Published Date: 1st September 2021
    - Page Count: 994



Valorization of Agri-Food Wastes and By-Products

Recent Trends, Innovations and Sustainability Challenges





- What new innovations can be expected?
- What all sectors are affected and benefitted?
- New market opportunities in Estonia and beyond
   Economic benefits for local industries?
   Life Cycle Analysis (LCA) needs to be undertaken
- ✓ Suggestions for policy-makers?
- ✓ Knowledge transfer of lab-generated data.
- ✓ Support new start-ups







### References & additional reading materials:

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- Fusions (2016). <u>http://www.eufusions.org/phocadownload/Publications/Estimates%20of%20European%20food%2</u> <u>0waste%20levels.pdf</u>
- Hussain et al. 2020. Dietary Fiber from Underutilized Plant Resources-A Positive Approach for Valorization of Fruit and Vegetable Wastes. Sustainability 12, 5401; doi:10.3390/su12135401.
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- Sharma M, Usmani Z, Gupta VK, Bhat R. 2021. Valorization of fruits and vegetable wastes and byproducts to produce natural pigments. Critical Reviews in Biotechnology, <u>https://doi.org/10.1080/07388551.2021.1873240</u>.

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To all the research collaborators of VALORTECH

► All the research staff of VALORTECH

Senior research fellows, Research fellows, & Doctoral students (who are and were linked with VALROTECH)







# **THANK YOU!**

For more information visit our VALORTECH website:

https://www.valortecherachair.com/

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#### ERA Chair for Food (By-) Products Valorisation Technologies of the Estonian University of Life Sciences

Acronym: VALORTECH Duration of the project: 01.07.2019 – 30.06.2023 Programme: H2020 - Horizon 2020 Call: H2020-WIDESPREAD-03-2017-ERAChairs Project number: 810630

Coordinator: Estonian University of Life Sciences (EMU) and maximum utilization of raw material used as well as valorization of by-products constitute a highly relevant range of topics in the EU and worldwide. These are matters that the University of Life Sciences (Eesti Maadilikool, EMU) has been dealing with for a long from various angles and perspectives. However, to realize the full potential of EMU in this domain, structural changes are needed to bring various related competencies under a unified umbrella as well as to cover several gaps hindering further development.

Advanced food processing technologies, minimum waste

The main objective of the VALORTECH ERA Chair is to establish a new internationally recognized research team, and recruit a top-level researcher/research manager (ERA Chair holder) to lead this interdisciplinary, inter-unit entity, formed based on a joint effort by the Institute of Agricultural and News

October 19, 2021 On 2nd of November Valortech is organising a guest lecture session "Biomass Valorization and Bioprocessing Technologies" The registration is open. Register <u>HERE</u>



October 19, 2021 On 28th of October Valortech is organising a workshop/webinar "Food Waste Valorization: Natural Pigments Perspectives". The registration is open until 25th of October. Register <u>HERE</u>



October 4, 2021 The first Valortech ERA Chair Summer School "Valorization of Eard Industry Marter and Pro-

#### Reduce, Reuse, Recycle, Recover